



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3719

Job Sheet 174090



Part No: 646.3719

Job Qty: 12 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 3/23/18

Description:

Type: **SOLD**

Note: DWG REV A SHEET 9 IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		3/22/18	0.00	0.00	Start Up Waterjet		18/03/12
110	Waterjet	12 pcs		3/23/18	0.01	0.35	Waterjet1		18/03/12
120	QC	12 pcs		3/23/18	0.00	0.00	QC2 Waterjet-1		18/03/12
130	QC	12 pcs		3/23/18	0.00	0.00	QC8-1		38
140	Outsource	12 pcs		3/23/18			ATG001-VC		18-3-89 APR 10/16
150	Packaging	12 pcs		3/23/18	0.00	0.00	Packaging2		APR 11/16
160	QC	12 pcs		3/23/18	0.00	0.00	QC5		11 APR 17 2018
190	Packaging	12 pcs		3/23/18	0.00	0.00	Packaging3-1		9-89 DAS
200	QC21-SA	12 Ea		3/23/18	0.00	0.00	QC21		18-3-89 APR 18 2018

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - Issue P/O 029310 ATG, balck anodize and prime as per dwg 646.3719 Rev. A

190 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

DAS 21 9-89 APR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.3334 sf (.02778 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	224	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Doubler	0.209inches + 0.005 - 0.001	0.214 0.208	Diameter	
2	Doubler	2.000inches ± 0.030	2.030 1.970		
3	Doubler	2.000inches ± 0.030	2.030 1.970		

Plex 3/9/18 4:06 PM Dart.Gagnon.Michelle



Container No: S050441



Part: 646.3719

Job No: 174090

Serial No/Batch: S050441

Revision:

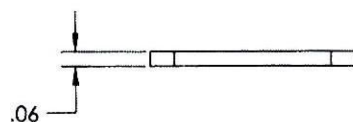
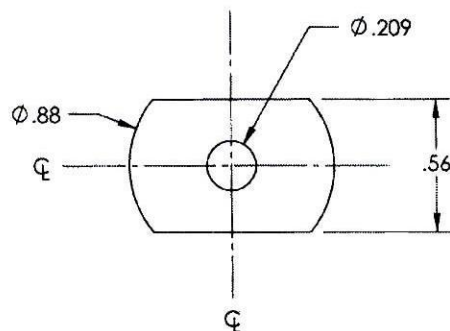
Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

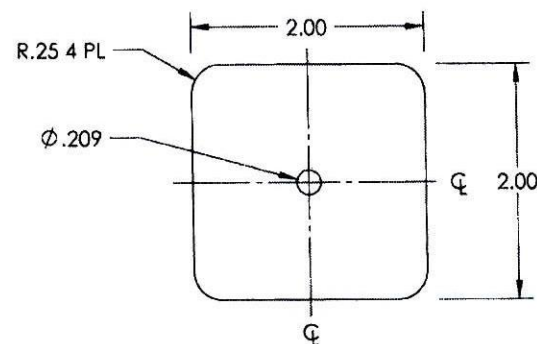
Date: 03/12/18

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



646.3718



646.3719

NEXT ASSY (S)	ORIGINAL DATE	08-18-08	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA 92056-3512 (760) 724-5300	
	DESIGNED BY	CH-18-08		
	DRAWN BY	P. BRAYO	SHEETMETAL	
	CHECKED BY	S. JOSEPH		
	DATE OF APPROVAL	08-18-08	646.3700	
	BY	APICAL		
	CONTRACT NO.		SCALE: NONE	
	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES FRACTIONS ARE 16THS DECIMALS ARE .001 ANGLES ARE IN DEGREES			
SHEET 1 OF 1				



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039310**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039310
PO Date: 3/14/18
Due Date: 4/18/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174097	646.3712	Clip Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as Per Dwg 646.3712 Rev. A	Firmed	4/18/18	6 pcs	0 pcs	6 pcs	\$7.55/pcs	\$45.30
2	174094	646.3715	Strut Doubler Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.70/pcs	\$92.40
3	170471	646.3716	Gauge Bracket Issue P/O to ATG : _____	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.60/pcs	\$91.20
4	174092	646.3717	Doubler Issue P/O _____ ATG, black anodize and prime as per dwg 646.3717 Rev. A	Firmed	4/18/18	6 pcs	0 pcs 6x	6 pcs	\$7.70/pcs AT 18/04/18	\$46.20
5	174091	646.3718	Custom Washer Issue P/O _____ ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	4/18/18	12 pcs	0 pcs 12x	12 pcs	\$5.40/pcs AT 18/04/18	\$64.80
6	174090	646.3719	Doubler Issue P/O _____ ATG, balck anodize and prime as per dwg 646.3719 Rev. A	Firmed	4/18/18	12 pcs	0 pcs 12x	12 pcs	\$7.70/pcs AT 18/04/18	\$92.40
7	173241	647.1610	Wiper Deflector Fwd Issue P/O to ATG : _____ 1- Hard Anodize, Color Black and Prime as per Dwg, 647.1600	Firmed	4/18/18	8 pcs	0 pcs	8 pcs	\$12.15/pcs	\$97.20
8	168290	647.1710	Plate Issue P/O to ATG : _____	Firmed	4/18/18	5 pcs	0 pcs 5x	5 pcs	\$31.70/pcs AT 18/04/18	\$158.50
9		647.1711	Plate Issue P/O to ATG : _____	Firmed	4/18/18	5 pcs	0 pcs 5x	5 pcs	\$31.70/pcs	\$158.50

DAS
11
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914949

Date: 16-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	- .9 mils) per drawing. Job: 22761	PO: PO039310	Line: 5
(12) ea	Part: 646.3719 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22762	PO: PO039310	Rev: A Line: 6
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>16/04/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			